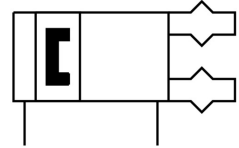


# Three-point gripper HGDT-35-A-F

Part number: 560180

FESTO



## Data sheet

Feature	Value
Size	35
Stroke per gripper jaw	2 mm
Max. interchangeability	≤0.2 mm
Max. gripper jaw angular play ax, ay	≤0.1 deg
Max. gripper jaw backlash Sz	≤0.05 mm
Rotational symmetry	≤0.2 mm
Pneumatic gripper repetition accuracy	≤0.03 mm
Type code	HGDT
Number of gripper jaws	3
Mounting position	Any
Mode of operation	Double-acting
Gripper function	3-point
Structural design	Inclined plane Positively driven motion sequence
Position sensing	For proximity sensor
Symbol	00991894
Total gripping force at 6 bar, opening	882 N
Total gripping force at 6 bar, closing	822 N
Operating pressure	3 bar ... 8 bar
Operating pressure for sealing air	0 bar ... 0.5 bar
Max. operating frequency of pneumatic gripper	≤4 Hz
Min. opening time at 6 bar	43 ms
Min. closing time at 6 bar	39 ms
Operating medium	Compressed air as per ISO 8573-1:2010 [7:4:4]
Information on operating and pilot media	Operation with oil lubrication possible (required for further use)
Corrosion resistance class (CRC)	2 - Moderate corrosion stress
Ambient temperature	5 °C ... 60 °C
Gripping force per gripper jaw at 6 bar, opening	294 N
Gripping force per gripper jaw at 6 bar, closing	274 N
Mass moment of inertia	1.17 kgcm <sup>2</sup>
Maximum force on gripper jaw Fz, static	400 N
Maximum torque on gripper jaw, Mx static	15 Nm
Maximum torque on gripper jaw, My static	10 Nm
Maximum torque on gripper jaw, Mz static	10 Nm
Relubrication interval for guidance elements	5 MioCyc
Max. mass per external gripper finger	30 g

<b>Feature</b>	<b>Value</b>
Product weight	307 g
Type of mounting	Optionally: With through-hole and dowel pin With internal thread and dowel pin
Sealing air pneumatic connection	M5
Pneumatic connection	M5
Note on materials	Free of copper and PTFE RoHS-compliant
Cover cap material	High-alloy stainless steel
Housing material	Wrought aluminum alloy COMPCOTE-coated
Gripper jaw material	Steel Hardened